

## Understanding High Contact Resistance in MoS<sub>2</sub> FETs Using STEM-EELS

Wu, R.<sup>1</sup> and Mkhoyan, K.A.<sup>2</sup>

<sup>1</sup> University of Minnesota, United States, <sup>2</sup> University of Minnesota, United States

TMDs, with chemical formula MX<sub>2</sub>, where M is a group IV, V, or VI transition metal and X is the chalcogenide, is a sub-group of materials with highly tunable properties within the family of van-der-Waals bonded 2D materials [1]. This tunability has led to increasing applications for TMDs, particularly in electronics and optoelectronics devices, most notably MoS<sub>2</sub> as channels in ultra-thin FETs. However, a major obstacle in realizing MoS<sub>2</sub> channel FETs is the high contact resistances measured across the metal contact and semiconducting MoS<sub>2</sub> channel, which severely limits electron injection from the metal [3]. The origins of this resistance continue to be a topic of scientific debate because our understanding of the MoS<sub>2</sub> atomic and electronic structure at and near the metal contact interface remains muddled.

In this work, we report the interactions of the metal-MoS<sub>2</sub> interface within FETs as observed directly using atomic resolution scanning transmission electron microscopy (STEM) and present their effects on FET performance. Following device fabrication and performance measurements, functioning FETs embedded with MoS<sub>2</sub> are thinned using an FEI Helios G4 FIB, and, subsequently, analytical TEM is performed using an aberration corrected FEI Titan G2 60-300 S/TEM.

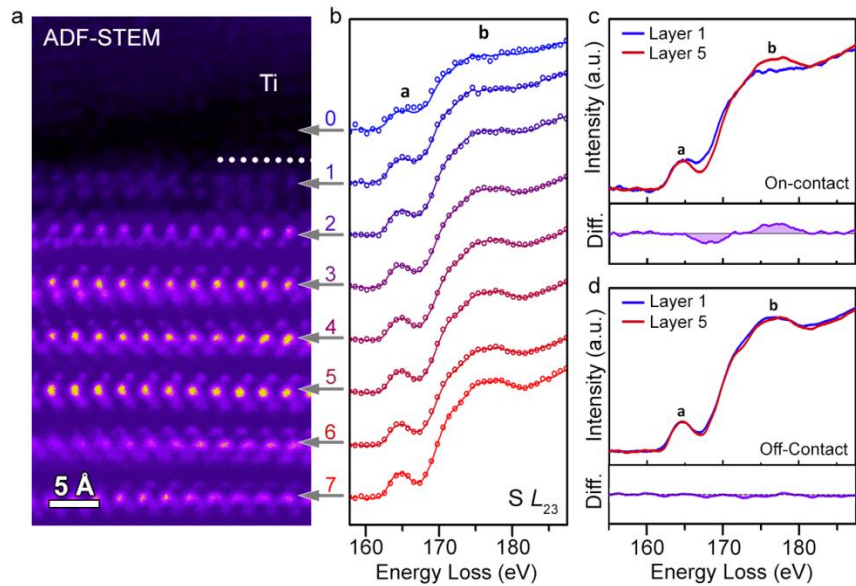
Annular dark field (ADF)-STEM imaging is used in conjunction with electron energy loss spectroscopy (EELS) to show that strong covalent bonding between Ti, a metal commonly used for FET contacts, and S dramatically alters the atomic and electronic structure of the topmost MoS<sub>2</sub> layer as shown in Figure 1. Furthermore, EELS acquired layer-by-layer also suggest that the electronic structure of MoS<sub>2</sub> layers further from the interface may also be affected by the possible diffusion of metal atoms, a phenomenon further supported and explained by density-functional-based calculations. In contrast, similar analysis on FETs with In/Au alloy contacts show an atomically sharp interface between the contact and MoS<sub>2</sub>, as shown in Figure 2, and explains the markedly different contact resistance and overall device performances measured between the two FETs with distinct metals. These results show that the properties of the metal used as the contact can greatly affect the performance of the 2D material device and must be tailored to the specific 2D material in order to optimize device performance.

[1] M. Chhowalla *et al*, *Nature Chemistry* **5** (2013) pg. 263-275

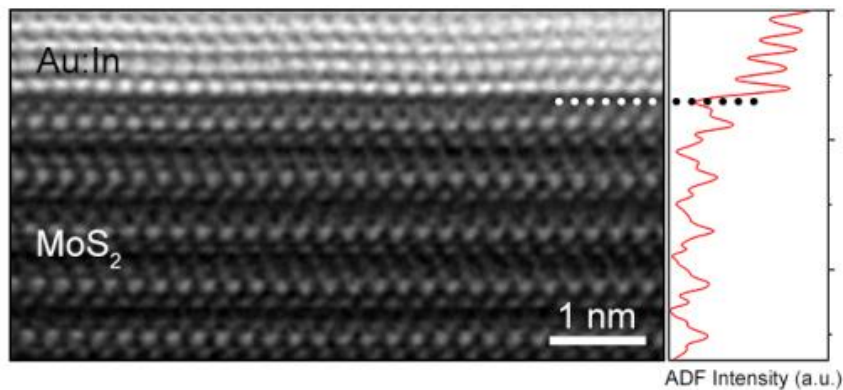
[2] M. Chhowalla, D. Jena, H. Zhang, *Nature Reviews: Materials* **1**, (2016) 16052

[3] A. Allain, J. Kang, K. Banerjee, A. Kis, *Nature Materials* **12**, (2015), pg. 1195-1205

[4] This project is financially supported by C-SPIN, one of six centers of STARnet, a Semiconductor Research Corporation program, sponsored by MARCO and DARPA and by the MRSEC program of the NSF under award DMR-1420013.



**Figure 1: STEM-EELS of the Ti-MoS<sub>2</sub> interface in a FET.** (a) ADF-STEM image of the Ti-MoS<sub>2</sub> interface within a FET in which the topmost layer of MoS<sub>2</sub> appears visibly altered compared to underlying layers. (b) S L<sub>23</sub> edge measured using EELS at each layer of MoS<sub>2</sub>. Changes in the S partial-DOS can be seen in features a and b. (c) comparison of S L<sub>23</sub> edge at layer 1 and layer 5 of MoS<sub>2</sub> for a region of MoS<sub>2</sub> in contact with Ti. (d) similar comparison for a region of MoS<sub>2</sub> away from contact with Ti. Differences in the spectra are observable above noise in (c) but not in (d)



**Figure 2: STEM of the Au:In-MoS<sub>2</sub> interface in a FET.** (left) ADF-STEM image of the interface between MoS<sub>2</sub> and an Au:In alloy electrical contact in a FET. (right) Line scan of the ADF intensity across the interface. The position of the interface is denoted by the dotted lines.